



Gourmand
PASTRIES

Product Specifications

Assorted mini filled croissants butter

Laminated yeast dough, mini croissant with 16% of butter, 13% of praline filling and 2% of chocolate topping, deep frozen

CODE: 199530452250

Convenience Grade: Pre-proved / Ready to bake

Valid since: 2023-03-17

1. WEIGHT AND INGREDIENTS

Weight per product (+/-): 1.59 oz (45 g)

Weight per box: 10.714 lbs (4.860 kg)

Ingredients:

wheat flour, water, butter (milk) (16%), sugar, yeast, vegetable oil (100% rspo-certified sustainable palm from segregated (sg) supply chain), chocolate (sugar, cocoa mass, cocoa butter, lecithin (soybeans)), hazelnuts (1.3%), fat-reduced cocoa powder (1.0%), vegetable oil (sunflower), iodized salt (salt, potassium iodate), wheat gluten, vegetable oil (canola), almonds, vegetable proteins, wheat starch, ascorbic acid, natural flavoring, lecithin (soybeans), enzymes

Allergy Advice

For complete allergens overview, also including potential cross contamination, see chapter 9.

2. PRODUCT HANDLING & CONSERVATION

Transport and storage conditions: Storage at -0,4°F (-18°C). Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.

Shelf life: End of the 12th month after production (under correct storage conditions)

Dating type: MM/DD/YY

3. BAKING INSTRUCTIONS

USE PARCHMENT PAPER

Leave enough space between the products, so they have plenty of room to bake.



Thaw & Bake

Freezer

Take out box

Defrost

Bake

Steam

Cooling down

20 min

15-17 min, 355°
F (179°C)

Yes

30 min

Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 50°F higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



Add steam at the beginning of the baking process. This gives you a crispier, puffier finish. Allow the steam to escape 5 minutes before the end to ensure that the products are fully baked.

4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1 σ *	Lower limit 1 σ *
Length	inch / mm	3.5 / 90	3.7 / 95	3.3 / 85
Width	inch / mm	1.9 / 48	2.0 / 50	1.8 / 46
Height	inch / mm	1.3 / 32	1.3 / 34	1.2 / 30

* $\pm 1 \times \sigma$: 65%; $\pm 2 \times \sigma$: 95%

5. PACKAGING DATA

Inner bag

Type	Material	Tare Weight	Dimensions L x W	Net Weight	Pieces/bag
Plastic bag	LDPE colourless	0.67 oz	20.5 x 13.8 inch	3.571 lbs	36
		19.000 g	520 x 350 mm	1.620 kg	

Carton

Type	Material	Tare Weight	Dimensions L x W x H	Net Weight	Bags/Box
Box	Carton	15.94 oz	15.6 x 11.7 x 6.9 inch	10.714 lbs	3
		452.000 g	396 x 296 x 175 mm	4.860 kg	

Pallet

Type	Material	Dimensions (Pallet incl. L x W x H)	Total palletweight (incl. pallet)	Boxes/layer	Boxes/pallet
US 4-way	Wooden	3.94 x 3.28 x 7.96 ft	1592 lbs	10	130
		1200 x 1000 x 2425 mm	722 kg		

6. CODIFICATION AND TRACEABILITY

Inner bag

Article number	<input checked="" type="checkbox"/>
Shelf life	<input checked="" type="checkbox"/>
No information	<input type="checkbox"/>
Batch number	<input checked="" type="checkbox"/>
GTIN-13 bar code	<input type="checkbox"/>
Other information	<input checked="" type="checkbox"/>

Description other info: Time, product description

Corner box label

Article number	<input checked="" type="checkbox"/>
Product description	<input checked="" type="checkbox"/>
GTIN-13 barcode	<input type="checkbox"/>
GS1-128 barcode	<input type="checkbox"/>
Shelf life	<input checked="" type="checkbox"/>
No information	<input type="checkbox"/>
Batch number	<input checked="" type="checkbox"/>
Other information	<input checked="" type="checkbox"/>
Julian Code	<input checked="" type="checkbox"/>
UPC Code	<input checked="" type="checkbox"/>

Description other info: Ingredients

8. PICTURES

The photos are only indicative, a slight deviation from reality is possible.



Picture 1: Unbaked product

7. CERTIFICATION

BRCGS

IFS



Picture 2: Baked product

9. ALLERGENS

Wheat and wheat products (incl. spelt)	+
Crustacean shellfish and crustacean shellfish products	-
Eggs and egg products	-
Fish and fish products	-
Peanuts and peanut products	-
Soybeans and soybean products	+
Milk and milk products	+
Tree nuts and tree nut products: almonds, hazelnuts	+
Sesame seeds and sesame seed products	-

This product may also contain traces of: Eggs and egg products ; Tree nuts and tree nut products: pecan nuts

+ : present - : absent

11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

10. NUTRITIONAL VALUE

Nutrition Facts	
36 servings per container	
Serving size	45 g
Amount per serving	
Calories	160
% Daily Value	
Total Fat 8g	11%
Saturated Fat 4.5g	23%
Trans Fat 0g	
Cholesterol 15mg	5%
Sodium 160mg	7%
Total Carbohydrate 18g	6%
Dietary Fiber less than 1 gram	3%
Total Sugars 6g	
Includes Added Sugars 5g	10%
Protein 3g	0%
Vitamin D 5.8mcg	29%
Calcium 10mg	1%
Iron 0.5mg	3%
Potassium 60mg	1%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2000 calories a day is used for general nutrition advice.

The nutritional values are calculated based on the values from the raw material specifications.

12. MICROBIOLOGY

Micro-organisms	MAX*
Escherichia coli (cfu/g)	100
Bacillus cereus (cfu/g)	1000
Staphylococcus aureus (cfu/g)	100
Salmonella spp. (cfu/g)	Not detected/25G
Listeria monocytogenes (cfu/g)	100

* Microbiological guidelines elaborated by FMFP Research Group, University of Ghent

13. QUALITY CONTROL

Statistical Process Control	Yes
Weight	
Dimensions	
Temperature:	Yes
Fat percentage:	Yes
Piece count:	Yes
Metal detection:	Yes

14. APPROVAL

	Name and function	Date
Gourmand	Gaël LOOSE Masterdata Clerk	17/03/2023
Client		